

Liberty Pumps®

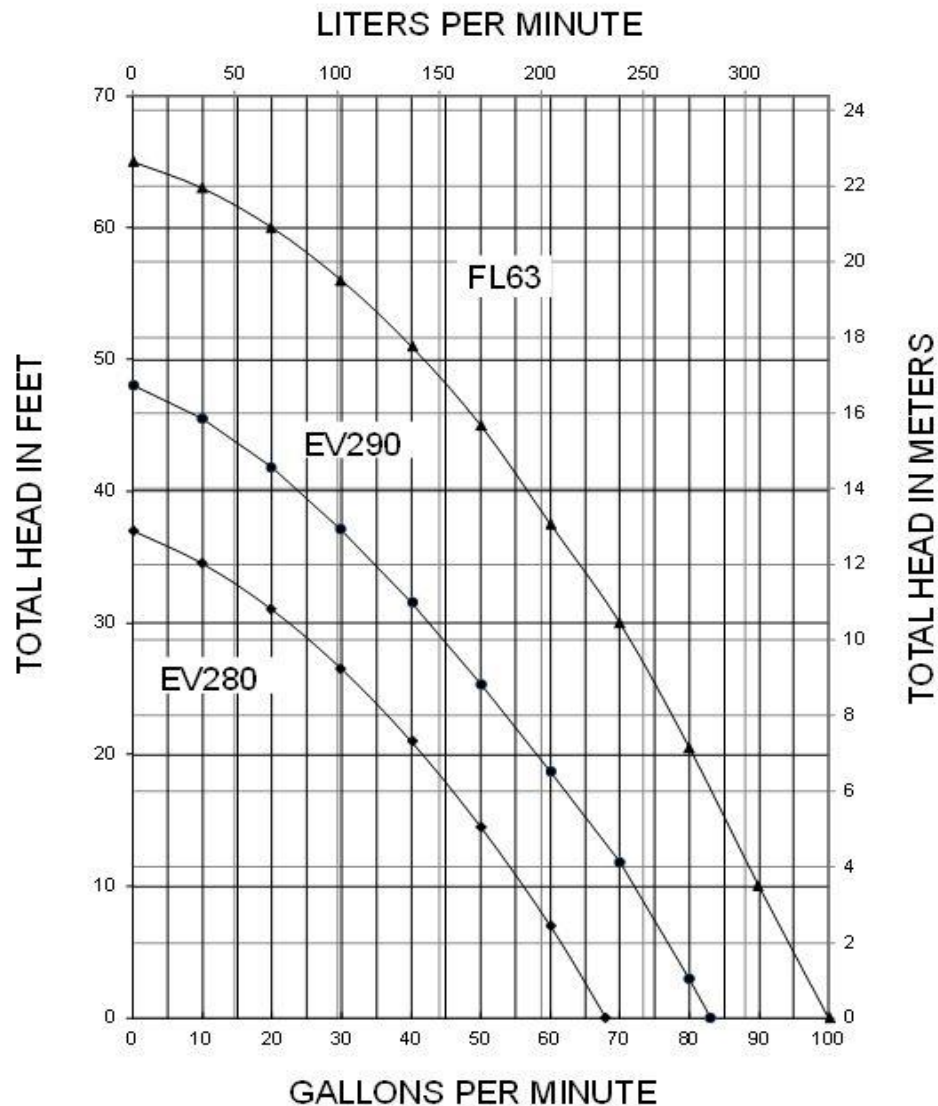
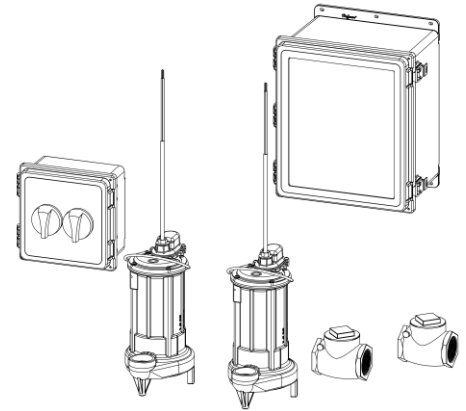
Pump System Specifications

ELV Series with Duplex OilTector® Control

ELV280-D/DT

ELV290-D/DT

ELVFL63-D/DT



Duplex Series: General Arrangement

NOTES:

STANDARD EQUIPMENT INCLUDES:

- (2) SUMP PUMP
- (2) CHECK VALVES
- (2) REDUCER COUPLING, 1-1/2" X 2" (280 & 290 PUMPS ONLY)
- (1) WATER LEVEL SENSOR W/HIGH OIL SWITCH
- (1) CONTROL PANEL
- (1) JUNCTION BOX W/DISCONNECTS
- (1) HIGH OIL FLOAT
- (1) REMOTE ALARM

OPTIONAL EQUIPMENT

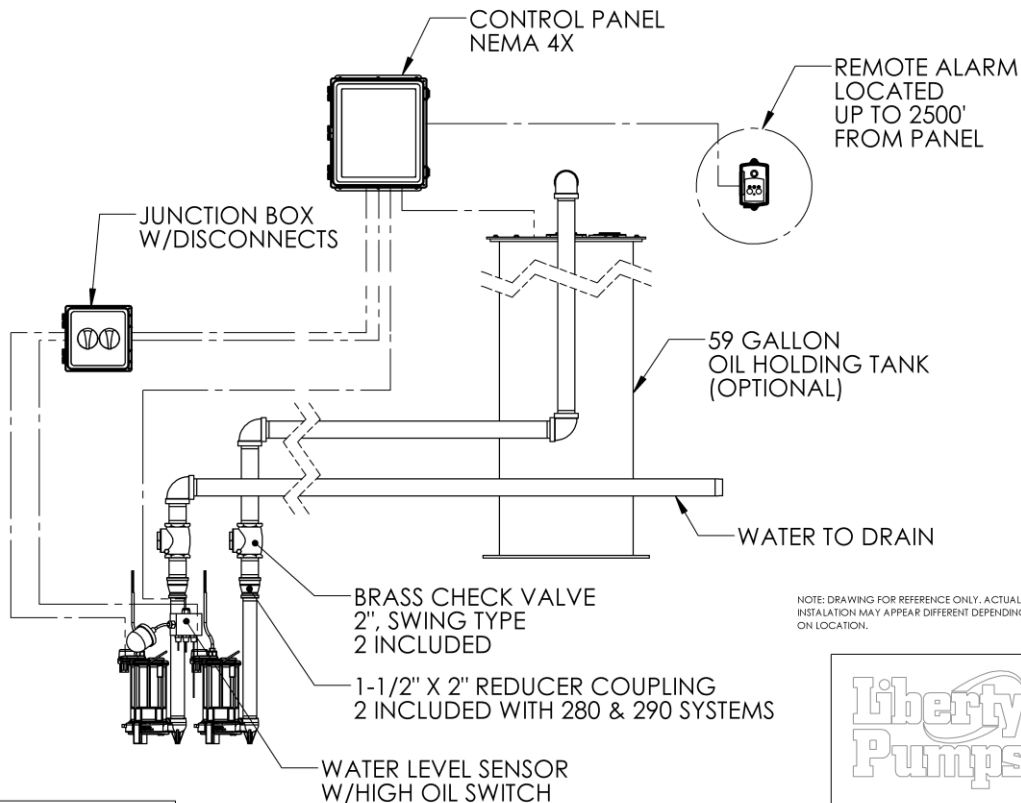
- (1) 59 GALLON OIL STORAGE TANK

PIPE, PIPE FITTINGS, AND NECESSARY INSTALLATION HARDWARE ARE NOT INCLUDED AND SHALL BE SUPPLIED BY OTHERS UNLESS OTHERWISE NOTED.

INSTALLATION OF PUMPS, PIPE, AND FITTINGS SHALL BE EXECUTED BY A LICENSED PROFESSIONAL ACCORDING TO ALL APPLICABLE CODES AND INSTALLATION GUIDELINES.

ALL NECESSARY ELECTRICAL WIRING AND CONNECTIONS SHALL BE EXECUTED BY A LICENSED PROFESSIONAL ACCORDING TO ALL APPLICABLE CODES AND INSTALLATION GUIDELINES.

OIL STORAGE TANK SHALL BE SIZED SUCH THAT IT CAN HOLD UP TO 2 TIMES THE CAPACITY OF OIL IN THE ELEVATOR HYDRAULIC SYSTEM. CUSTOM TANK SIZES CAN BE PROVIDED BY LIBERTY PUMPS.



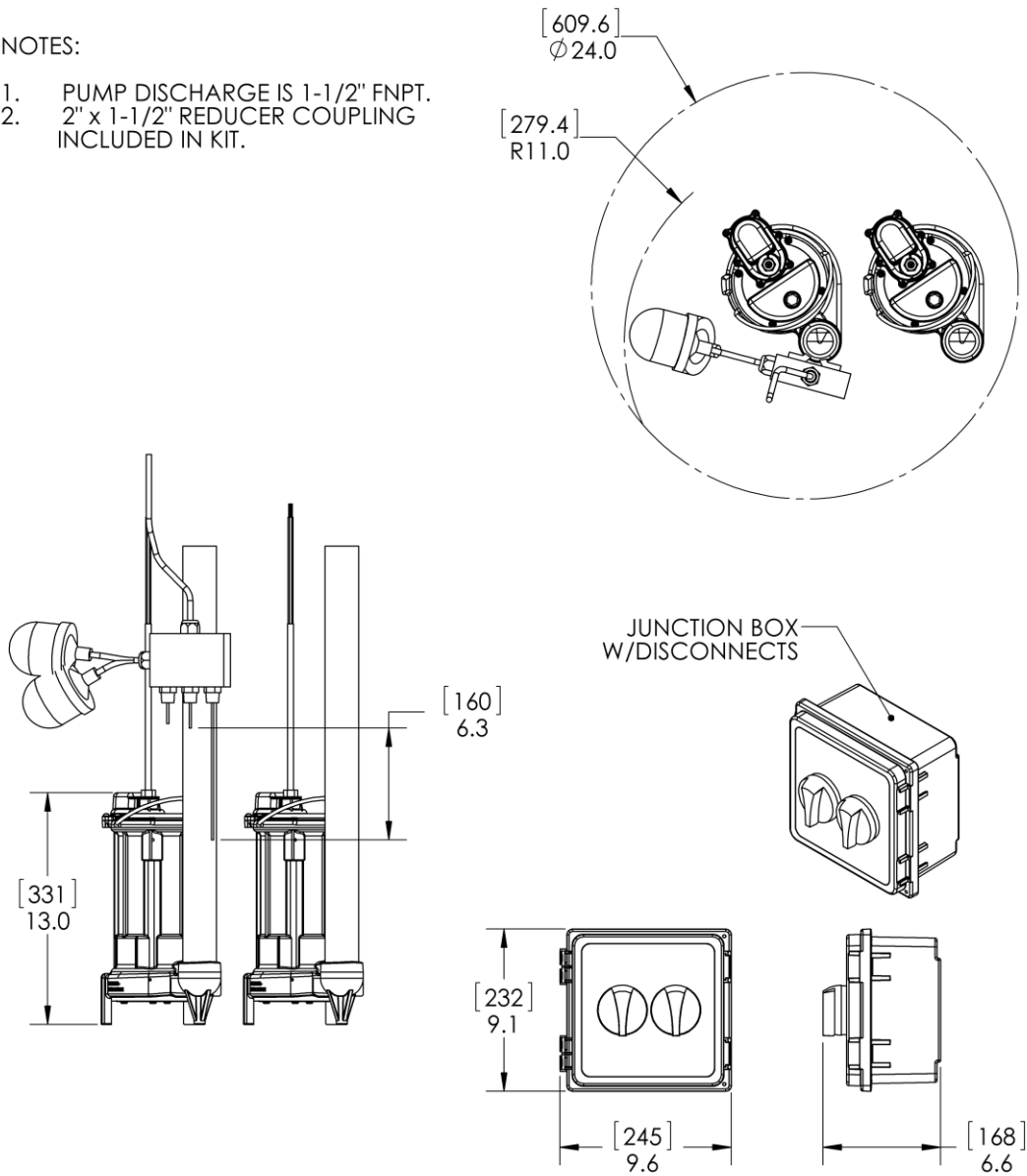
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APPLICATION		DO NOT SCALE DRAWING		ELV, DUPLEX OILTEKTOR CONTROL- GENERAL ARRANGEMENT	
DWG. NO.		DATE: 12/03/14		REV. A	
SCALE: 1/4"		WEIGHT: LBS		SHEET 1 OF 1	

Duplex Series: ELV280-D/DT Pump Dimensional Data

NOTES:

1. PUMP DISCHARGE IS 1-1/2" FNPT.
2. 2" x 1-1/2" REDUCER COUPLING INCLUDED IN KIT.



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APPLICATION DO NOT SCALE DRAWING

DWG. NO.

ELV280 DUPLEX SERIES
DIMENSIONAL

SIZE
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DATE: 11/17/2014

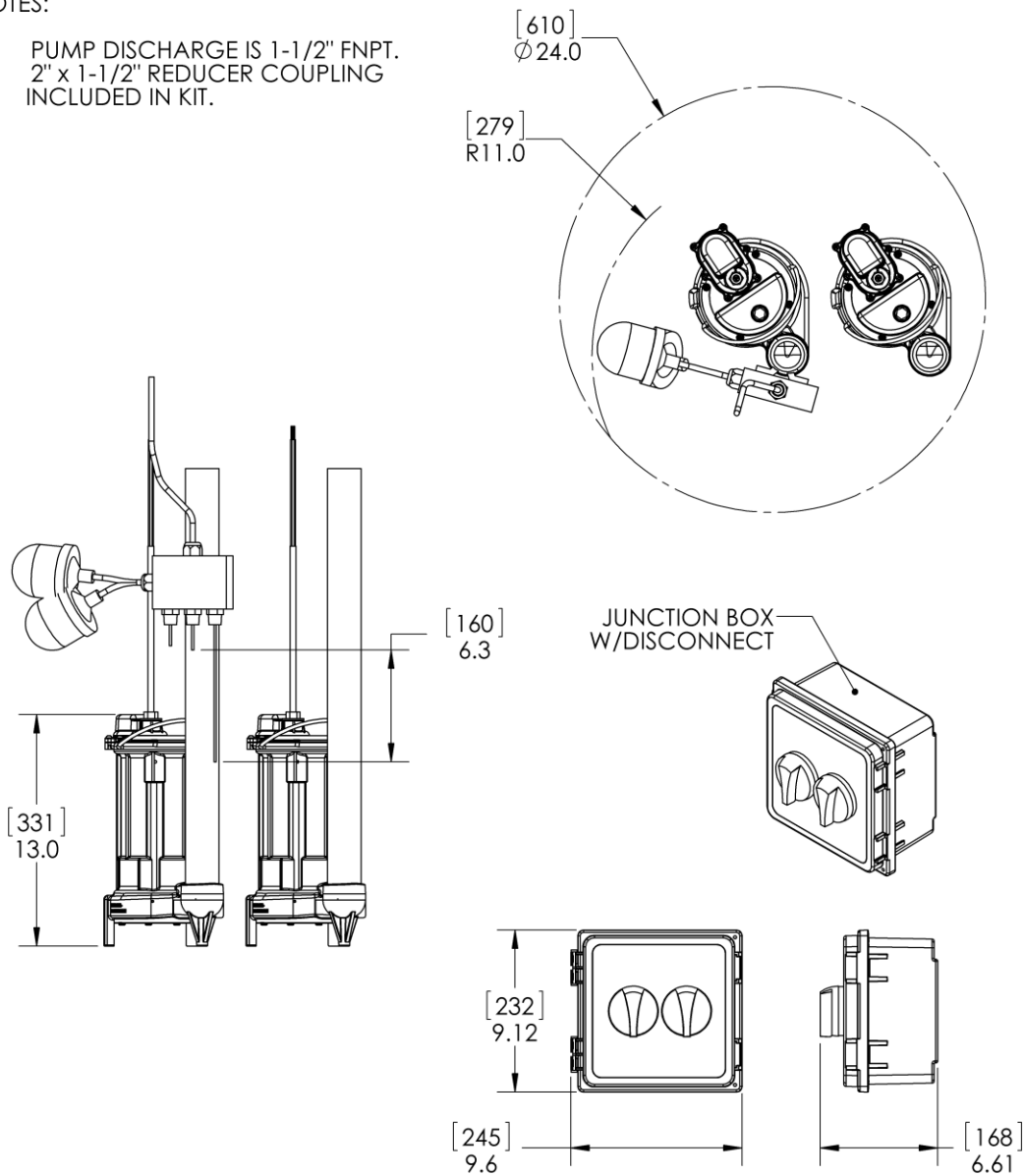
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SCALE: 1/8" = 1" WEIGHT: LBS SHEET 1 OF 1

Duplex Series: ELV290-D/DT Pump Dimensional Data

NOTES:

1. PUMP DISCHARGE IS 1-1/2" FNPT.
2. 2" x 1-1/2" REDUCER COUPLING INCLUDED IN KIT.



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APPLICATION DO NOT SCALE DRAWING

DWG. NO.

ELV290 DUPLEX SERIES
DIMENSIONAL

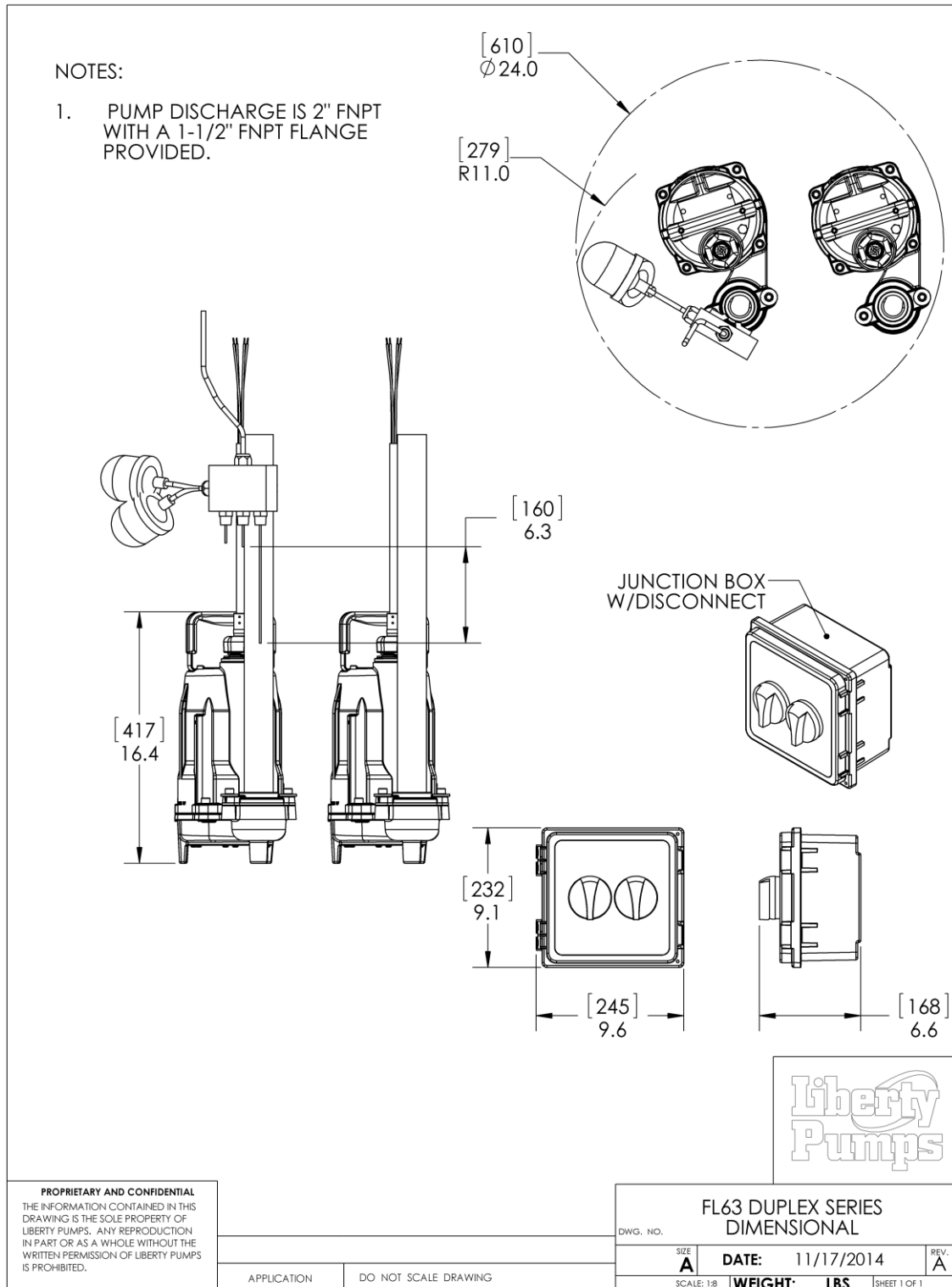
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DATE: 11/17/2014

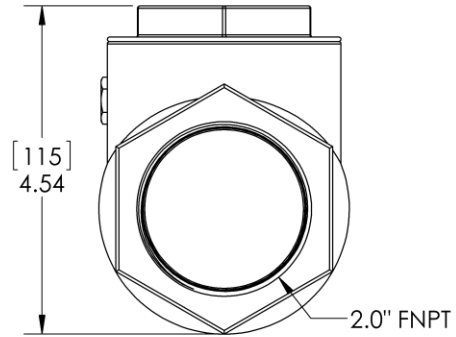
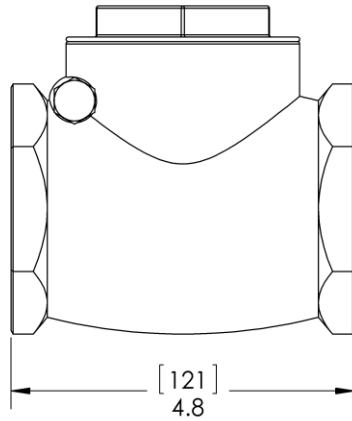
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SCALE: 1/8" = 1" WEIGHT: LBS SHEET 1 OF 1

Duplex Series: ELVFL63-D/DT Pump Dimensional Data



Duplex Series: Valve Dimensional Data



CHECK VALVE,
2" BRASS
2 INCLUDED

**Liberty
Pumps**

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APPLICATION

DO NOT SCALE DRAWING

DWG. NO.

DUPLEX SERIES DIMENSIONAL

SIZE
A

DATE: 11/21/2014

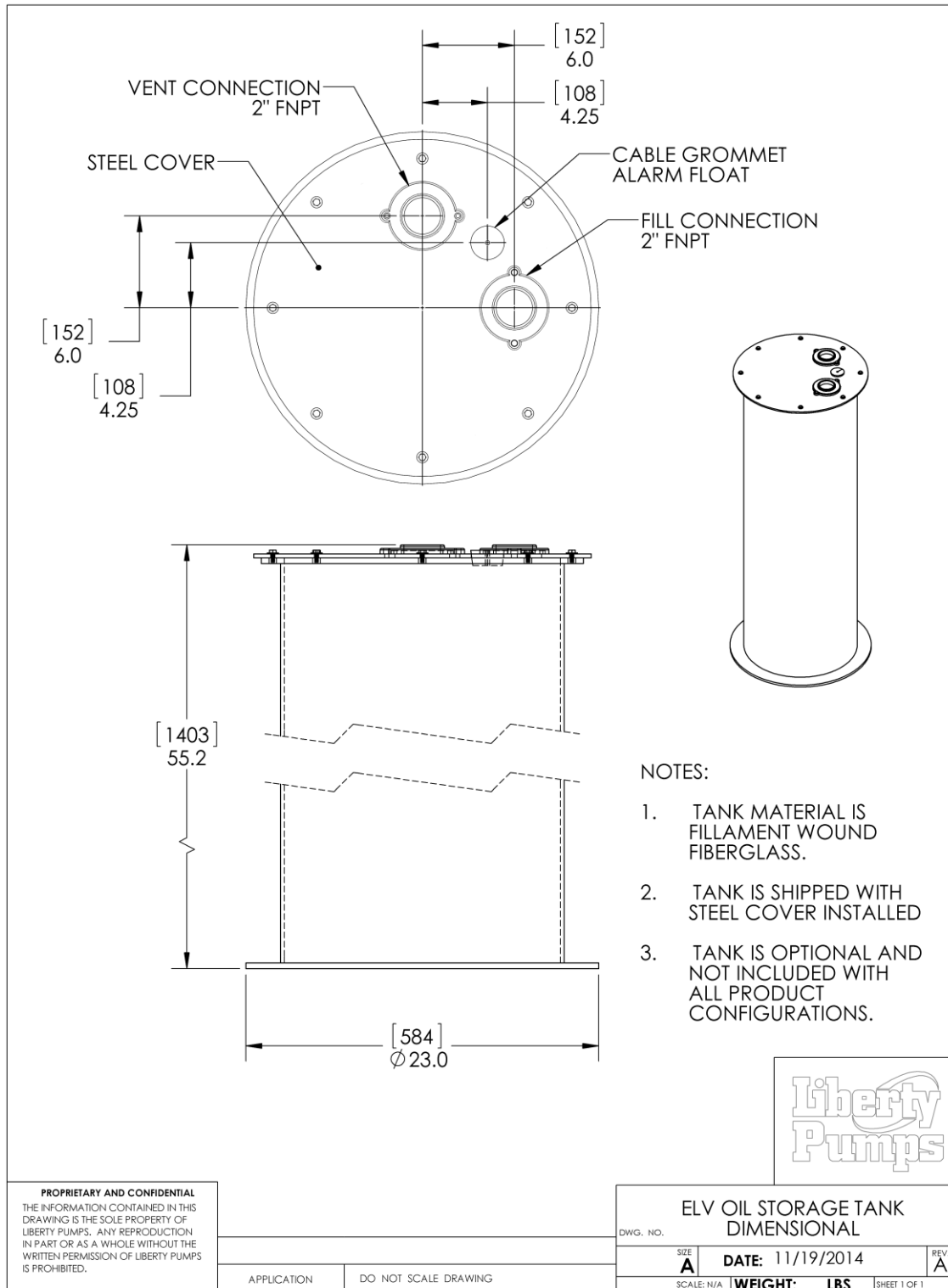
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SCALE: N/A

WEIGHT: **LBS**

SHEET 1 OF 1

Duplex Series: Optional Oil Storage Tank Dimensional Data



Duplex Series: Pump Electrical Data

PUMP MODEL	HP	VOLTAGE	PHASE	FULL LOAD AMPS	LOCKED ROTOR AMPS	THERMAL OVERLOAD TEMP	STATOR WINDING CLASS	CORD LENGTH FT	DISCHARGE	AUTOMATIC
EV280-5BL	1/2	115	1	8	23	105°C/ 221°F	B	50	1 1/2"	YES W/ CONTROL
EV280HV-5BL	1/2	230	1	4	12.5	105°C/ 221°F	B	50	1 1/2"	YES W/ CONTROL
EV290-5BL	3/4	115	1	10.4	24	120°C/ 248°F	B	50	1 1/2"	YES W/ CONTROL
EV290HV-5BL	3/4	230	1	5.3	13	105°C/ 221°F	B	50	1 1/2"	YES W/ CONTROL
FL63M-5	6/10	208-230	3	5.6	25.3	105°C/ 221°F	B	50	2"	YES W/ CONTROL

Duplex Series: Pump Technical Data

IMPELLER	
EV280-5BL, EV280HV-5BL, EV290-5BL, EV290HV-5BL	VORTEX ENGINEERED POLYMER
FL63M-5	MULTI-VANE CAST IRON
SOLIDS HANDLING SIZE	3/4"
PAINT	POWDER COAT
MAX LIQUID TEMP	60°C/ 140°F
MAX STATOR TEMP	CLASS B 130°C/ 266°F
THERMAL OVERLOAD	
EV280-5BL, EV280HV-5BL, EV290HV-5BL, FL63M-5	105°C/ 221°F
EV290-5BL	120°C/ 248°F
MOTOR HOUSING/ VOLUTE	CLASS 25 CAST IRON
SHAFT	STAINLESS
HARDWARE	STAINLESS
ORINGS	BUNA N
MECHANICAL SEAL	UNITIZED CERAMIC CARBON
WEIGHT	
EV280-5BL, EV280HV-5BL	30 LBS
EV290-5BL, EV290HV-5BL	31 LBS
FL63-5	57 LBS
MIN. SUMP SIZE	Ø24" X 30"

Duplex Series: Controls Electrical Data

MODEL	INPUT VOLTAGE	PUMP VOLTAGE	MAX PUMP CURRENT	VALVE POWER
ELV280-D/ELV280-DT	120 VAC, 1PH	120 VAC, 1PH	15A	120VAC, 1PH
ELV280HV-D/ELV290HV-DT	120 VAC, 1PH	230 VAC, 1PH	15A	120VAC, 1PH
ELV290-D/ELV290-DT	120 VAC, 1PH	120 VAC, 1PH	15A	120VAC, 1PH
ELV290HV-D/ELV290HV-DT	120 VAC, 1PH	230 VAC, 1PH	15A	120VAC, 1PH
ELVFL63-D/ELVFL63-DT	N/A*	208/230 VAC, 3 PH	4-6.3A	120VAC, 1PH

*3 phase models utilize a multi-tap transformer to power the controls and valves.

Duplex Series Specifications

1.01 GENERAL:

The contractor shall provide labor, material, equipment, and incidentals required to provide _____ (QTY) Duplex OilTector® Systems as specified herein. The pump models covered in this specification are ELV Series pumps. The pump furnished for this application shall be model _____ as manufactured by Liberty pumps.

2.01 OPERATING CONDITIONS:

Each submersible pump shall be rated for _____ hp, _____ volts, _____ phase, 60 Hz, & _____ RPM. The unit shall produce _____ G.P.M. at _____ feet of total dynamic head.

The submersible pump shall be capable of handling water with _____ solid handling capability. The submersible pump shall have a shut-off head of _____ feet and a maximum flow of _____ GPM @ 5 feet of total dynamic head.

The OilTector® duplex pump system pairs a touch screen controller with two proven Liberty sump pumps to eliminate unwanted water from elevator sumps, garages, vaults and other areas where preventing the unwanted discharge of oil to the environment is required.

The OilTector® controller features a pre-set level sensor which consists of 3 metal probes and a float switch which will control two Liberty sump pumps, one designated for water service, and one for oil service. When water collects in the sump and contacts both the lowest and the middle probe, the water service sump pump will discharge the water until the level is below the lowest probe. If the water level increases to the highest probe, the high water alarm sounds signifying a high inflow condition or faulty pump.

In the event of an oil leak, the spilled oil will collect in the sump and float on the surface of the water. Once the layer is thick enough to trip the high oil float, the pump will eliminate the oil and water in the sump; the water will be pumped to the drain and then the oil will be routed to the waste oil storage tank preventing unwanted contamination.

The OilTector® controller additionally provides a means for manual selection and operation, dry contacts for alarm conditions, and data logging to document all operational activity.

3.01 CONSTRUCTION:



Each centrifugal sump pump shall be equal to the c^{us} Certified ELV-Series pumps as manufactured by Liberty Pumps, Bergen NY. The castings shall be constructed of class 25 cast iron. The motor housing shall be oil filled to dissipate heat. Air filled motors shall not be considered equal since they do not properly dissipate heat from the motor. All mating parts shall be machined and sealed with a Buna-N o-ring. All fasteners exposed to the liquid shall be stainless steel. The motor shall be protected on the top side with sealed cord entry plate with molded pins to conduct electricity eliminating the ability of water to enter internally through the cord. The motor shall be protected on the lower side with a unitized ceramic/carbon seal with stainless steel housings and spring or engineered double lip seal with stainless steel springs. The pump shall be furnished with stainless steel handle.

4.01 ELECTRICAL POWER CORD

The submersible pump shall be supplied with a 50 feet of multi-conductor power cord. It shall be cord type BLACK UL 16-3 SJEOOW 300V 105°C or BLACK 14-4 SEOOOW 600V 105°C. The power cord shall be sized for the rated full load amps of the pump in accordance with the National Electric Code. The power cable shall not enter the motor housing directly but will conduct electricity to the motor by means of a water tight compression fitting cord plate assembly, with molded pins to conduct electricity. This will eliminate the ability of water to enter internally through the cord, by means of a damaged or wicking cord.

5.01 MOTORS

Single phase motors shall be oil filled, capacitor start, class B insulated NEMA B design, rated for continuous duty. At maximum load the winding temperature shall not exceed 135 degrees C unsubmerged. Since air filled motors are not capable of dissipating heat they shall not be considered equal. Single phase motors shall have an integral thermal overload switch in the windings for protecting the motor. Three phase motors shall be used with an appropriate controller with integral overload protection. The capacitor circuit on single phase motors shall be mounted internally in the pump.

6.01 BEARINGS AND SHAFT

An upper and lower ball bearing shall be required. The lower ball bearing shall be a single ball / race type bearing. Both bearings shall be permanently lubricated by the oil, which fills the motor housing. The motor shaft shall be made of 300 or 400 series stainless steel.

7.01 SEALS

The pump shall have a unitized carbon / ceramic seal with stainless steel housings and spring, or engineered double lip seal with stainless steel springs. The motor plate / housing interface shall be sealed with a Buna-N o-ring.

8.01 IMPELLER

The impeller shall be vortex style and made of an engineered polymer or grey cast iron, with pump out vanes on the back shroud to keep debris away from the seal area. It shall be threaded to the motor shaft.

9.01 CONTROLS

The controls shall be housed in a NEMA 4X rated enclosure with a transparent hinged door. The door shall be closed with hasps which are capable of being padlocked. The enclosure shall have a painted steel dead front to protect the user from the panel wiring while also allowing access to the Touchscreen controls and power breakers.

The primary means of operator interface shall be by way of a touchscreen interface. This interface shall provide graphic feedback of the system status as well as allow for selection of Auto/Manual control of the pump and valves. The controls shall include dry contact for the alarm status of the system.

The controls shall have a method to electronically record the operation and status of the system while saving this record to a removable USB storage device. The data which has been logged shall be downloadable to via USB connection in a CSV format.

The single phase control panel shall be wired such that the pump and the controls are on two separate power circuits. These circuits shall each be protected by a circuit breaker, sized in accordance to the loading of the circuit. The three phase control panel shall utilize a single three phase power source. This circuit shall each be protected by a circuit breaker, sized in accordance to the loading of the circuit.

The control unit has three probes and a float ball switch. The water pump will activate when the middle probe contacts water, and will remain on until the first, longest probe no longer is in contact with water. A high water alarm is activated when third or shortest probe contacts water.

When the oil layer present is thick enough to change the state of the float switch, and there is not water in the sump, the controller shall turn on the oil pump to evacuate the oil from the sump. When the oil layer present is thick enough to change the state of the

float switch, and water is detected in the sump, the controller shall run the water pump to evacuate the water from the sump, and subsequently run the oil pump moving the oil to the holding tank for safe disposal.

10.01 VALVES

The system shall utilize (2) 2" swing type brass check valves, with NPT connections. These valves shall be installed in the discharge lines, as close to the pump as possible, in a manner to prevent backflow through the pump.

11.01 PAINT

The exterior of the casting shall be protected with powder coat paint.

12.01 SUPPORT

The pump shall have cast iron support legs, enabling it to be a free standing unit.

13.01 SERVICEABILITY

Components required for the repair of the pump shall be shipped within a period of 24 hours.

14.01 TESTING

The pump shall have a ground continuity check and the motor chamber shall be Hi-potted to test for electrical integrity, moisture content and insulation defects. The motor and volute housing shall be pressurized, and an air leak decay test is performed to ensure integrity of the motor housing. The pump shall be run, voltage current monitored, and the tester checks for noise or other malfunction.

15.01 QUALITY CONTROL

The pump shall be manufactured in an ISO 9001 certified Facility.

16.01 WARRANTY

Standard limited warranty shall be 3 years.